### 1 Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
  - **Trade name:** SOLDERLENE
  - **Article number:** 30004, 30016

- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
  - No further relevant information available.

- **Application of the substance / the mixture**
  - **Soldering flux**

- **1.3 Details of the supplier of the Safety Data Sheet**
  - **Manufacturer/Supplier:** Highside Chemicals, Inc.
    - 11114 Reichold Road
    - Gulfport, MS 39503 USA
    - Phone: (228) 896-9220

- **1.4 Emergency telephone number:**
  - ChemTel Inc.
    - (800)255-3924, +1 (813)248-0585

### 2 Hazards identification

- **2.1 Classification of the substance or mixture**
  - **Classification according to Regulation (EC) No 1272/2008**
  - The following Hazard Statements are applicable only to the EU regulations and not the US GHS regulation: H411.

  - **health hazard**
    - Carc. 1B H350 May cause cancer.

  - **corrosion**
    - Skin Corr. 1B H314 Causes severe skin burns and eye damage.

  - **environment**
    - Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.

- **Classification according to Directive 67/548/EEC or Directive 1999/45/EC**
  - **C; Corrosive**
    - R34: Causes burns.
  - **Xi; Irritant**
    - R37: Irritating to respiratory system.
  - **N; Dangerous for the environment**
    - R51/53: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

(Contd. on page 2)
Trade name: SOLDERLENE

- Information concerning particular hazards for human and environment:
  The product has to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.
- Classification system:
  The classification is according to the latest editions of the EU-lists, and extended by company and literature data. The classification is in accordance with the latest editions of international substances lists, and is supplemented by information from technical literature and by information provided by the company.

2.2 Labelling according to Regulation (EC) No 1272/2008
The product is classified and labelled according to the CLP regulation.

- Hazard pictograms

  - GHS05
  - GHS08
  - GHS09

- Signal word Danger

- Hazard-determining components of labelling:
  Petrolatum
  zinc chloride

- Hazard statements
  The following Hazard Statements are applicable only to the EU regulations and not the US GHS regulation: H411.
  H314 Causes severe skin burns and eye damage.
  H350 May cause cancer.
  H411 Toxic to aquatic life with long lasting effects.

- Precautionary statements

  P281 Use personal protective equipment as required.
  P273 Avoid release to the environment.
  P264 Wash thoroughly after handling.
  P202 Do not handle until all safety precautions have been read and understood.
  P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
  P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

- Additional information:
  Restricted to professional users.

- Hazard description:

- WHMIS-symbols:
  D2B - Toxic material causing other toxic effects
E - Corrosive material

- NFPA ratings (scale 0 - 4)
  - Health = 3
  - Fire = 1
  - Reactivity = 0

- HMIS-ratings (scale 0 - 4)
  - Health = *3
  - Fire = 1
  - Reactivity = 0

* - Indicates a long term health hazard from repeated or prolonged exposures.

- HMIS Long Term Health Hazard Substances
  None of the ingredients is listed.

2.3 Other hazards
- Results of PBT and vPvB assessment
  - PBT: Not applicable.
  - vPvB: Not applicable.

3 Composition/information on ingredients

3.2 Mixtures
- Description: Mixture of substances listed below with nonhazardous additions.

- Dangerous components:

<table>
<thead>
<tr>
<th>CAS: 7646-85-7</th>
<th>Zinc chloride</th>
<th>10-25%</th>
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<tr>
<td>EINECS: 231-592-0</td>
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<tr>
<td>Index number: 030-003-00-2</td>
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</tr>
<tr>
<td></td>
<td>C R34; Xn R22; N R50/53</td>
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<tr>
<td></td>
<td>Skin Corr. 1B, H314</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Aquatic Acute 1, H400; Aquatic Chronic 1, H410</td>
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</tr>
<tr>
<td></td>
<td>Acute Tox. 4, H302</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>CAS: 12125-02-9</th>
<th>Ammonium chloride</th>
<th>&lt; 5,0%</th>
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<tr>
<td>EINECS: 235-186-4</td>
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<td></td>
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<tr>
<td>Index number: 017-014-00-8</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Xn R22; Xi R36</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Acute Tox. 4, H302; Eye Irrit. 2, H319</td>
<td></td>
</tr>
</tbody>
</table>

- Additional information: For the wording of the listed risk phrases refer to section 16.

4 First aid measures

4.1 Description of first aid measures
- General information:
  Immediately remove any clothing soiled by the product.
  Take affected persons out into the fresh air.
Safety Data Sheet
according to 1907/2006/EC (REACH), 1272/2008/EC (CLP), and GHS

Printed date 12.03.2014
Revision: 30.04.2015

Trade name: SOLDERLENE

- After inhalation: Supply fresh air; consult doctor in case of complaints.
- After skin contact:
  Immediately rinse with water.
  If skin irritation continues, consult a doctor.
  Seek immediate medical help for blistering or open wounds.
- After eye contact:
  Remove contact lenses if worn, if possible.
  Rinse opened eye for several minutes under running water. Then consult a doctor.
- After swallowing:
  Rinse out mouth and then drink plenty of water.
  Do not induce vomiting; call for medical help immediately.
- 4.2 Most important symptoms and effects, both acute and delayed
  Strong caustic effect on skin and mucous membranes.
  Breathing difficulty
  Coughing
  Nausea
  Cramp
  Gastric or intestinal disorders.
- Hazards
  Danger of gastric perforation.
  Danger of severe eye injury.
- 4.3 Indication of any immediate medical attention and special treatment needed
  No further relevant information available.

5 Firefighting measures

- 5.1 Extinguishing media
- Suitable extinguishing agents: CO2, sand, extinguishing powder. Do not use water.
- For safety reasons unsuitable extinguishing agents: Water
- 5.2 Special hazards arising from the substance or mixture
  Formation of toxic gases is possible during heating or in case of fire.
- 5.3 Advice for firefighters
- Protective equipment:
  Wear self-contained respiratory protective device.
  Wear fully protective suit.
- Additional information No further relevant information available.

6 Accidental release measures

- 6.1 Personal precautions, protective equipment and emergency procedures
  Use respiratory protective device against the effects of fumes/dust/aerosol.
  Wear protective equipment. Keep unprotected persons away.
  Ensure adequate ventilation
  Particular danger of slipping on leaked/spilled product.
- 6.2 Environmental precautions:
  Do not allow to enter sewers/ surface or ground water.
6.3 Methods and material for containment and cleaning up:
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Pick up mechanically.
Dispose contaminated material as waste according to item 13.

6.4 Reference to other sections
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

7.1 Precautions for safe handling
Prevent formation of aerosols.
Avoid splashes or spray in enclosed areas.
Use only in well ventilated areas.

Information about fire - and explosion protection: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities

Storage:
Requirements to be met by storerooms and receptacles:
Unsuitable material for receptacle: aluminium.
Avoid storage near extreme heat, ignition sources or open flame.

Information about storage in one common storage facility:
Store away from foodstuffs.
Store away from oxidizing agents.

Further information about storage conditions: Store in cool, dry conditions in well sealed receptacles.

7.3 Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

Additional information about design of technical facilities: No further data; see item 7.

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:
7646-85-7 zinc chloride

<table>
<thead>
<tr>
<th></th>
<th>Long-term value: 1 mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Fume</td>
</tr>
<tr>
<td>PEL (USA)</td>
<td>REL (USA)</td>
</tr>
<tr>
<td>REL (USA)</td>
<td>Short-term value: 2 mg/m³</td>
</tr>
<tr>
<td></td>
<td>Long-term value: 1 mg/m³</td>
</tr>
<tr>
<td>TLV (USA)</td>
<td>Short-term value: 2 mg/m³</td>
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<tr>
<td></td>
<td>Long-term value: 1 mg/m³</td>
</tr>
<tr>
<td></td>
<td>fume</td>
</tr>
</tbody>
</table>
EL (Canada) Short-term value: 2 mg/m³  
Long-term value: 1 mg/m³  
EV (Canada) Short-term value: 2 mg/m³  
Long-term value: 1 mg/m³  
fume

12125-02-9 ammonium chloride

REL (USA) Short-term value: 20 mg/m³  
Long-term value: 10 mg/m³  
TLV (USA) Short-term value: 20 mg/m³  
Long-term value: 10 mg/m³  
EL (Canada) Short-term value: 20 mg/m³  
Long-term value: 10 mg/m³  
fume

EV (Canada) Short-term value: 20 mg/m³  
Long-term value: 10 mg/m³  
fume

· DNELs No further relevant information available.
· PNECs No further relevant information available.
· Additional information: The lists valid during the making were used as basis.

· 8.2 Exposure controls
· Personal protective equipment:
  · General protective and hygienic measures:
    The usual precautionary measures are to be adhered to when handling chemicals.
    Keep away from foodstuffs, beverages and feed.
    Immediately remove all soiled and contaminated clothing.
    Wash hands before breaks and at the end of work.
    Do not inhale gases / fumes / aerosols.
    Avoid contact with the eyes and skin.
  · Respiratory protection:
    Not required under normal conditions of use.
    Use suitable respiratory protective device when aerosol or mist is formed.
    Use suitable respiratory protective device when high concentrations are present.
    For spills, respiratory protection may be advisable.
· Protection of hands:

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation.

· Material of gloves
  The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
Penetration time of glove material
The exact breakthrough time has to be found out by the manufacturer of the protective gloves and has to be observed.

For the permanent contact gloves made of the following materials are suitable:
Butyl rubber, BR
Neoprene gloves

Eye protection:
Contact lenses should not be worn.

Safety glasses

Body protection: Protective work clothing

Limitation and supervision of exposure into the environment
No further relevant information available.

Risk management measures
See Section 7 for additional information.
No further relevant information available.

9 Physical and chemical properties

9.1 Information on basic physical and chemical properties
General Information
Appearance:
Form: Liquid
Colour: Yellowish
Odour: Petroleum-like
Odour threshold: Not determined.

pH-value:
Not determined.

Change in condition
Melting point/Melting range:
Not Determined.
Boiling point/Boiling range:
1330 °F / 721 °C

Flash point:
390 °F / 199 °C

Flammability (solid, gaseous):
Not applicable.

Auto/Self-ignition temperature:
Not determined.

Decomposition temperature:
Not determined.

Self-igniting:
Product is not self-igniting.

Danger of explosion:
Product does not present an explosion hazard.

Explosion limits:
Lower: Not determined.
Upper: Not determined.

Vapour pressure at 20 °C:
1 hPa
Trade name: SOLDERLENE

- Density at 20 °C: 0.815 - 0.880 g/cm³
- Relative density: Not determined.
- Vapour density: Not determined.
- Evaporation rate: Not determined.
- Solubility in / Miscibility with water: Not miscible or difficult to mix.
- Partition coefficient (n-octanol/water): Not determined.
- Viscosity:
  - Dynamic: Not determined.
  - Kinematic: Not determined.
- 9.2 Other information: No further relevant information available.

10 Stability and reactivity

- 10.1 Reactivity
- 10.2 Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used and stored according to specifications.
- 10.3 Possibility of hazardous reactions
  - Toxic fumes may be released if heated above the decomposition point.
  - Reacts with strong oxidizing agents.
  - Reacts with strong alkali.
- 10.4 Conditions to avoid: Store away from oxidizing agents.
- 10.5 Incompatible materials: No further relevant information available.
- 10.6 Hazardous decomposition products:
  - Carbon monoxide and carbon dioxide
  - Chlorine compounds
  - Toxic metal oxide smoke

11 Toxicological information

- 11.1 Information on toxicological effects
- Acute toxicity:
  - LD/LC50 values relevant for classification:
    - 7646-85-7 zinc chloride
    - Oral LD50 350 mg/kg (rat)
- Primary irritant effect:
  - on the skin: Caustic effect on skin and mucous membranes.
  - on the eye: Strong caustic effect.
  - Sensitization: No sensitizing effects known.
- Additional toxicological information:
  - The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:
Corrosive
Irritant
Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

- **Repeated dose toxicity**: May cause damage to organs through prolonged or repeated exposure.
- **CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)**:
  - Carc. 1B

## 12 Ecological information

- **12.1 Toxicity**
  - **Aquatic toxicity**: Toxic for aquatic organisms
- **12.2 Persistence and degradability**: No further relevant information available.
- **12.3 Bioaccumulative potential**: No further relevant information available.
- **12.4 Mobility in soil**: No further relevant information available.
- **Ecotoxical effects**:
  - **Remark**: ToxCEN 
  - Toxic for fish
  - The product is oxygen-consuming. The declared action may be partly caused by lack of oxygen.
  - Due to mechanical actions of the product (e.g. agglutinations) damages may occur.
- **Additional ecological information**:
  - **General notes**: Water hazard class 3 (German Regulation) (Self-assessment): extremely hazardous for water
  - Do not allow product to reach ground water, water course or sewage system, even in small quantities.
  - Must not reach sewage water or drainage ditch undiluted or unneutralized.
  - Danger to drinking water if even extremely small quantities leak into the ground.
  - Also poisonous for fish and plankton in water bodies.
  - Toxic for aquatic organisms
  - Due to available data on eliminability/decomposition and bioaccumulation potential prolonged term damage of the environment can not be excluded.
- **12.5 Results of PBT and vPvB assessment**
  - PBT: Not applicable.
  - vPvB: Not applicable.
- **12.6 Other adverse effects**: No further relevant information available.

## 13 Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
  Must not be disposed together with household garbage. Do not allow product to reach sewage system. Can be burned with household garbage after consulting with the waste disposal facility operator and the pertinent authorities and adhering to the necessary technical regulations.
  The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes. Residual materials should be treated as hazardous.
### 14 Transport information

<table>
<thead>
<tr>
<th>14.1 UN-Number</th>
<th>DOT</th>
<th>ADR, IMDG, IATA</th>
<th>UN3082</th>
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<tbody>
<tr>
<td>14.2 UN proper shipping name</td>
<td>DOT</td>
<td>Not Regulated</td>
<td>Class 9 (M6) Miscellaneous dangerous substances and articles.</td>
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<tr>
<td>14.3 Transport hazard class(es)</td>
<td>DOT</td>
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<td>Label 9</td>
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<td>14.4 Packing group</td>
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<td>Class III</td>
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<tr>
<td>14.5 Environmental hazards:</td>
<td>DOT</td>
<td>Not Regulated</td>
<td>Marine pollutant: Yes</td>
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<tr>
<td>Special marking (ADR):</td>
<td>DOT</td>
<td>Symbol (fish and tree)</td>
<td>Yes</td>
</tr>
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</table>
Safety Data Sheet
according to 1907/2006/EC (REACH), 1272/2008/EC (CLP), and GHS

Printing date 12.03.2014
Revision: 30.04.2015

Trade name: SOLDERLENE

- Special marking (IATA): Symbol (fish and tree)
- 14.6 Special precautions for user Warning: Miscellaneous dangerous substances and articles.
- Danger code (Kemler): 90
- EMS Number: F-A,S-F
- Segregation groups Acids
- 14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable.
- Transport/Additional information:
  - ADR
  - Limited quantities (LQ) 5L
  - Transport category 3
  - Tunnel restriction code E
  - UN "Model Regulation": UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (ZINC CHLORIDE), 9, III

15 Regulatory information

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
  - United States (USA)
  - SARA
    - Section 355 (extremely hazardous substances):
      None of the ingredients is listed.
    - Section 313 (Specific toxic chemical listings):
      Substance / component not listed individually, but listed under family group as Zinc salts.
      7646-85-7 zinc chloride
  - TSCA (Toxic Substances Control Act):
    All ingredients are listed.
  - Proposition 65 (California):
    - Chemicals known to cause cancer:
      None of the ingredients is listed.
    - Chemicals known to cause reproductive toxicity for females:
      None of the ingredients is listed.
    - Chemicals known to cause reproductive toxicity for males:
      None of the ingredients is listed.
    - Chemicals known to cause developmental toxicity:
      None of the ingredients is listed.
  - Carcinogenic Categories
    - EPA (Environmental Protection Agency)
      7646-85-7 zinc chloride D, I, II

(Contd. on page 12)
Trade name: SOLDERLENE

- IARC (International Agency for Research on Cancer)
  None of the ingredients is listed.

- TLV (Threshold Limit Value established by ACGIH)
  None of the ingredients is listed.

- NIOSH-Ca (National Institute for Occupational Safety and Health)
  None of the ingredients is listed.

- OSHA-Ca (Occupational Safety & Health Administration)
  None of the ingredients is listed.

- Canada
  - Canadian Domestic Substances List (DSL)
    All ingredients are listed.
  - Canadian Ingredient Disclosure list (limit 0.1%)
    None of the ingredients is listed.
  - Canadian Ingredient Disclosure list (limit 1%)
    7646-85-7 zinc chloride
    12125-02-9 ammonium chloride

- Other regulations, limitations and prohibitive regulations
  This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Relevant phrases
  H302 Harmful if swallowed.
  H314 Causes severe skin burns and eye damage.
  H319 Causes serious eye irritation.
  H400 Very toxic to aquatic life.
  H410 Very toxic to aquatic life with long lasting effects.
  R22 Harmful if swallowed.
  R34 Causes burns.
  R36 Irritating to eyes.
  R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

- Abbreviations and acronyms:
  ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
  IMDG: International Maritime Code for Dangerous Goods
  DOT: US Department of Transportation
  IATA: International Air Transport Association
  GHS: Globally Harmonized System of Classification and Labelling of Chemicals
  ACGIH: American Conference of Governmental Industrial Hygienists
Trade name: SOLDERLENE

<table>
<thead>
<tr>
<th>EINECS:</th>
<th>European Inventory of Existing Commercial Chemical Substances</th>
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<tbody>
<tr>
<td>ELINCS:</td>
<td>European List of Notified Chemical Substances</td>
</tr>
<tr>
<td>CAS:</td>
<td>Chemical Abstracts Service (division of the American Chemical Society)</td>
</tr>
<tr>
<td>NFPA:</td>
<td>National Fire Protection Association (USA)</td>
</tr>
<tr>
<td>HMIS:</td>
<td>Hazardous Materials Identification System (USA)</td>
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<td>WHMIS:</td>
<td>Workplace Hazardous Materials Information System (Canada)</td>
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<td>Derived No-Effect Level (REACH)</td>
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<td>PNEC:</td>
<td>Predicted No-Effect Concentration (REACH)</td>
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<td>LC50:</td>
<td>Lethal concentration, 50 percent</td>
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<tr>
<td>LD50:</td>
<td>Lethal dose, 50 percent</td>
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<td>Acute Tox. 4:</td>
<td>Acute toxicity, Hazard Category 4</td>
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<tr>
<td>Skin Corr. 1B:</td>
<td>Skin corrosion/irritation, Hazard Category 1B</td>
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<tr>
<td>Eye Irrit. 2:</td>
<td>Serious eye damage/eye irritation, Hazard Category 2</td>
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<td>Carc. 1B:</td>
<td>Carcinogenicity, Hazard Category 1B</td>
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<td>Aquatic Acute 1:</td>
<td>Hazardous to the aquatic environment - AcuteHazard, Category 1</td>
</tr>
<tr>
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</tr>
<tr>
<td>Aquatic Chronic 2:</td>
<td>Hazardous to the aquatic environment - Chronic Hazard, Category 2</td>
</tr>
</tbody>
</table>

**Sources**

SDS Prepared by:
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Tampa, Florida USA 33602-2902
Toll Free North America 1-888-255-3924 Intl. +01 813-248-0573
Website: www.chemtelinc.com